



ENSOFT SX-300-30A

ENSOFT

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|----------------|-----------|
| Water | Excellent |
| Alcohol | Excellent |
| Olive Oil | Fair |
| Sulphuric Acid | Good |
| Detergent | Good |

Drying Condition

| | |
|-----------------------|--------------|
| Drying Time(hr) | Not required |
| Drying Temperature(C) | Not required |

Molding Condition (°C)

| | |
|------------------------------------|---------|
| 1st Zone (hopper)(°C) | 170-180 |
| 2nd Zone(°C) | 180-190 |
| 3rd Zone(°C) | 190-200 |
| Nozzle(°C) | 200-210 |
| Melt Temperature(°C) | 210-220 |
| Mold Temperature(°C) | 10-50 |
| Max Allowable Melt Temperature(°C) | 250 C |

